

2023 Hot Mixed Asphalt Bid Letting #1
County Wide
Letting Date – February 14, 2023, 10:00 am

Contractor: _____

Address: _____

Sign & Print: _____

Date: _____

Phone & Fax: _____

Email: _____

Bid Letting #1 Total _____ from bid tab. Estimated tons 15,270
HMA Paving of Primary Roads, and local roads in the following townships: Ellington, Kingston,
Wells, and Watertown.

**COMPLETION DATE: Seasonal Limitations per the MDOT 2020 Standard Specifications for
Construction except as modify here. All paving must be complete by October 15, 2022.
Signed Insurance, Agreement, and ROW Permit and bid tab shall be enclosed.**

Bids are to be submitted on the Road Commission forms in a plainly marked, sealed envelope. No faxed or emailed bids accepted. Plans and specifications are available online at www.tuscolaroad.org. Please contact Brent Dankert, Tuscola County Highway Engineer at 989-233-7472 or highwayengineer@tuscolaroad.org with any questions. Any addenda must be noted and initialed.

If you are interested in bidding and have downloaded plans from the website please email highwayengineer@tuscolaroad.org to be added to the plan holders list to make sure you receive addendums.

The Contractor has examined the proposal, permits, plans, and the location of the work described here in and is fully informed as to the nature of the work and the conditions relating to its performance. Proposals will be received from contractors having a current (Cb) prequalification with the Michigan Department of Transportation. All work will be done in accordance with the requirements of Section 501 of 2020 MDOT Standard Specifications for Construction and as modified herein.

General:

This work shall be at various locations throughout Tuscola County or state highways under the maintenance jurisdiction of the Tuscola County Road Commission. This work shall include all necessary labor, equipment, and material to place HMA to the depth specified, and compacting the material to achieve the required density for a complete installation. Quantities shown are estimates and are subject to increase or decrease by the Engineer. Changes in quantities will not change unit prices as bid. Some projects are to be constructed in coordination with work by other Contractors, or Tuscola County Maintenance Crews. The contractor awarded these projects will cooperate by scheduling their work with the other crew(s) accordingly.

Projects may be added or deleted as mutually agreed upon by the Road Commission and the Contractor. All local road projects listed are subject to the approval and award of the project at the township level. Work for the Michigan Department of Transportation may also be included.

Schedule:

Contractor shall provide the Tuscola County Road Commission 14 days advance notice prior to mobilization, to allow for advance construction signs to be installed and any prep work to be completed by the Tuscola County Road Commission. This advance notification is crucial as the Tuscola County Road Commission will not complete the prep work until notification is given. Once projects are awarded, the Contractor must keep in contact with the Engineer as to when and where their crew will be until all projects are completed.

All work needs to be coordinated with the HMA Crush and Shape and Chip Seal Contractors and approved by the Engineer. All interlayers are scheduled to be completed by June 30th, 2023.

The HMA surface must be applied within 10 days of the acceptance of the interlayer or crush and shape surface.

Tuscola County Road Commission will provide a list of projects to the contractor as Townships authorize local road projects, with a complete list by June 1st. All work shall be completed within the Seasonal Limitations as specified by the 2020 MDOT Standard Specifications for Construction unless otherwise approved by the Engineer. **It is expected that once a date is scheduled by the contractor to pave a project that project will be paved within 10 days. If the project is not paved within 10 days liquidated damages may be assessed at a rate of \$100.00 per day per project at the discretion of the Engineer.**

Construction:

The Contractor shall follow the construction methods as described in Section 501.03 of the 2020 MDOT Standard Specifications for Construction except as modified herein:

1. **Leveling** - Where directed by the Engineer to correct irregularities in the existing road surface, a leveling layer of bituminous mixture shall be placed with the paver and rolled. Corrections requiring additional bituminous mixture shall be rolled far enough ahead of paving operations to permit proper compaction. Materials placed as a leveling layer shall be paid for as the Bituminous Scratch Course.
2. **Wedging** - Where directed by the Engineer to correct sporadic irregularities in the existing road surface. Wedging shall be considered included in the pay item for main line paving but may require a separate application to achieve proper compaction.
3. **Base Patching** - This work involves removing the existing loose bituminous road material to the existing gravel base, and replacing it with new bituminous material, 1.5" minimum. The method by which the existing bit material is to be removed and replaced will be up to the Contractor but will require prior approval by the Engineer. The base patch shall be noted and included in the pay item as indicated.
4. **Bituminous Approach** - Where noted as a pay item will be placed as a separate application from main line paving on a crossroad requiring more than the 3' widening done with main line paving.
5. **Compaction** - The Nuclear Gauge Method for testing compaction will be used on Primary roads. The Number of Rollers Method chart below shall apply, for local road paving. The Engineer may decide to verify density on local roads with the Nuclear Gauge Method.

Number of Rollers Required Based on Placement Rate:

Average Laydown Rate, Square Yards Per Hour	Number of Rollers Required	
	Compaction Rollers	Finish Rollers
Less than 600		
601 – 1200	1	1*
	1	1
1201 – 2400	2	1
2401 – 3600	3	1
3601 and more	4	1

*The Compaction roller may be used as the finish roller also.

An approved self-propelled pneumatic-tired roller shall be provided and used as directed while placing Bit Mix for leveling or wedging.

6. **Butt Joints** - Shall be constructed at railroad crossings, bridge decks, and at locations specified. Remove the existing surface to the thickness of the proposed overlay, for the full width of the joint. Uniformly taper the removal to the original surface over at least 35 feet or as agreed to with the Engineer. Once the Butt Joints are cut, bump signs shall be installed and a bag joint shall be installed and maintained by the Contractor until it is paved over. Butt Joint shall not be cut more than 7 days prior to paving. Butt Joints will be paid for by the Each as noted on the bid.
7. **Safety Edge** – Shall be installed on all reconstruct projects, (crush and shape projects). Safety Edge shall be constructed in accordance with MDOT Standard Detail R-110.
8. **Pavement Removal** - Shall be completed according to Section 204.04B of the 2020 MDOT Standard Specifications for Construction.
9. **Cold Milling Full Width and Approach** - Shall be completed in accordance with Michigan Department of Transportation 2020 Standard Specifications for Construction Section S01 and all other applicable sections. Depth of Cold Milling shall be 1.5 inches or as noted on the bid. Cold Milling Full Width and Approach shall be paid for by the square yard as noted on the bid.
10. **Equipment** - The paver shall be equipped with an automatically controlled and activated screed and strike-off assembly.
11. **Temporary Pavement Marking Tape** - Shall be required on Michigan Department of Transportation projects and all Primary Road projects only. No additional payment will be made for the tape; payment for temporary pavement marking tape shall be included in other items of work.

12. **Gravel Driveway Approaches** - Asphalt fillets at gravel driveways on overlay projects shall be completed with mainline paving. 23A Shoulder Gravel shall be applied to each gravel approach from the fillet out 5' to taper new grade to existing driveway. All driveways shall not exceed 10% running slope. If the driveway exceeds 10% the gravel shall be extended past the 5' point until the running slope is less than 10%. Material, equipment, and labor used to complete this work will not be paid for separately but will be considered included in line item 23A Gravel Shoulder.
13. **Hard Surfaced Driveways** – Driveway approaches for existing asphalt or concrete drives shall be feathered with hot mix asphalt to meet existing grade within 5' of the edge of pavement. All hard surface driveway overlays shall not exceed 10% running slope. If the driveway overlay exceeds 10% the asphalt shall be extended past the 5' point until the running slope is less than 10%. Material, equipment, and labor used to complete this work will not be paid for separately but will be considered in other items of work.
14. **Limestone Driveways** – Limestone material will be placed by the Tuscola County Road Commission or locations may be marked to gap prior to the Contractor's shouldering operation. Care shall be taken to avoid shoulder material in these driveways.
15. **Bond Coat** – Shall be applied at a uniform rate of application between 0.05 to 0.15 gallons per square yard. A bond coat shall be applied between multiple lifts of asphalt. Bond Coat will not be paid for separately but included in the cost of other bid items.

Materials:

All materials must meet the 2020 MDOT Standard Specification for Construction except as modified herein:

1. **Bituminous Materials** – Bituminous Mixture shall be 4EL. See Below for more details.
2. **Bond Coat** – Shall be SS-1h or low tracking bond coat and shall meet the requirement of MDOT SSFC 2020 Section 501 and 904.
3. **Asphalt Cement** – Shall be PG 58-28 in accordance with 2020 MDOT SSFC Section 501 and 904.
4. **Bituminous Mixture 4EL** – Shall meet the gradation as specified in 2020 MDOT SSFC Section 902 Table 902-5 and Physical Requirements specified in 2020 MDOT SSFC Section 902 Table 902-6. Asphalt cement content of the mix shall be from 5.7% to 6.5% in the surface course as directed by the Engineer. If/When Reclaimed Asphalt Pavement (RAP) is used a maximum of 27% RAP binder by weight of the total binder in the mixture shall apply. Reference Special Provision 20SP-501F-01 for Recycled Hot Mix Asphalt Mixture on Local Agency Projects. The mix design shall be approved by the Engineer prior to the placement of the mixture.
5. **Bit Scratch Course** – The item Bit Scratch Course shall be placed at the pounds specified on the project list as leveling. The mix be the same as the top course, or as approved by the Engineer.

6. **Testing of Asphalt Materials** – All materials must be tested and approved in accordance with the MDOT Specifications before they enter the construction of the projects. The mix designs must be submitted and approved by the Engineer prior to placing any asphalt. Acceptance of asphalt material will be based on MDOT Special Provision 20SP-501I-01 Acceptance of HMA Mixture on Local Agency Projects, except as herein noted. Air voids shall be 3.0% for leveling and top course. The Engineer will perform Quality Assurance sampling and testing a minimum of two tests per day of production for each mix type. A failing test will result in additional testing with possible penalties. The Engineer will measure density with a Nuclear Density Gauge using the Gmm from the JMF for the density control target on all Primary Road Projects. Local Road Projects will use the Number of Rollers Method, unless requested otherwise by the Engineer. The Engineer may at their discretion verify the roller pattern as established by the contractor utilizing the Nuclear Density Gauge. The Contractor shall submit Quality Control test results for each day of paving to the Engineer. **Lack of test reports may delay payment.** A new mix design must be approved prior to changes in the aggregate used. The Road Commission reserves the right to test randomly as necessary.
7. **Shoulders** – All crushed gravel or limestone material shall meet the 23A gradation and compacted in accordance with the 2020 MDOT Standard Specifications for Construction. The shoulder width of new roads shall be 3' minimum unless varied by the Engineer to fit field conditions. For overlay projects, existing shoulder width shall be matched, with a maximum width of 3'. Any concerns for loss of material due to existing narrow shoulder width shall be brought to the attention of the Engineer, as soon as possible. All shoulder material shall be bid by the ton furnished, hauled and placed. **Please Note: Shoulders on asphalt projects shall be placed within 7 days after asphalt is laid unless extended by approval of Engineer. A penalty of \$500/day per project may be charged if the Contractor does not comply.**
8. **Testing of 23A Shoulder Material** – The contractor will furnish one gradation test on each source (new stockpile) of shoulder material to be used, prior to placing. A copy of the test results shall be forwarded to the Engineer. The Road Commission reserves the right to test the shoulder material randomly as necessary.
9. **Monument Box Rings** – The Contractor shall supply monument box rings to adjust all existing monument boxes within the proposed pavement surface to the proper height providing a smooth ride, whether noted on the bid or not.

Traffic Control:

The Road Commission will install "Road Work Ahead" signs on each project. Traffic must be maintained to local traffic during construction. Primary Road work will be performed via a single lane closure. Local Road work will be performed via temporary road closure.

1. Lane Closure – The contractor shall maintain traffic as per the Tuscola County Road Commission Maintaining Traffic Special Provision attached.

2. Temporary Road Closure – Will be allowed if approved by the Engineer on a site-specific basis. Type III barricades or arrow boards will be required at each end of the project along with a traffic regulator for re-routing traffic.

3. Warning Signs – The contractor will be responsible for supplying, installing, and maintaining any signs necessary to protect the motoring public from situations that have occurred due to unfinished work, i.e. Uneven Lanes Sign W8-11, Bump Sign W8-1, Low Shoulder W8-9.

4. Traffic Regulators – Traffic regulators shall be equipped with High-visibility Class 2 or Class 3 safety apparel, Stop/Slow or Stop/Stop Sign Paddles, and a two-way radio system and a standby backup system if traffic regulators are not visible to each other. Ensure persons designated to regulate traffic receive training, no more than 12 months before traffic regulating operations, on property traffic regulating procedures. Ensure this training consists of at least viewing “Safely Regulating Traffic in Michigan” and reading the current MDOT handbook, Traffic Regulators Instruction Manual. Maintain documentation on persons trained and dates trained and provide to the Engineer upon request.

Measurement and Payment:

The completed work will be paid for at the contract unit price for the following contract pay item and includes all material, equipment, and labor to complete these items.

<u>Pay Item</u>	<u>Pay Unit</u>
____ # Bit Scratch Course	Ton
____ #Bit Mix	Ton
23A Shoulder Gravel	Ton
23A Limestone Shoulder Gravel	Ton
Monument Ring	Each
Cold Milling 1.5 Inch Depth Full Width	Syds
Cold Milling 1.5 Inch Depth Approach	Syds
Approach Match Mainline Thickness	Ton
Butt Joint	Each

Contract items shall be invoiced by location. Measurement will be made by the unit specified above. Proper material tickets shall be provided with the invoice documenting quantity used of each material.

All invoices **MUST** include the TCRC job number and project location.

It is understood by all parties involved that the construction of some projects in this bid letting are conditional on the Road Commission receiving the necessary agreements from the Townships. Payment will be made as funds become available.

Warranty:

The Contractor hereby warrants his work and material for one year from date of placement. The Road Commission may choose to hold up to 10% of the project bid cost until the warranty expires.

Liability:

The Contractor shall at all times exercise extreme care and shall assume all liability for any damages resulting from his operations and shall hold the Tuscola County Road Commission harmless from any such claims or damages.

The contractor must obtain a Tuscola County Right of Way Permit before any work can begin.

The successful bidder must also furnish certificates or policies giving satisfactory evidence of insurance coverage to the minimum extent of \$500,000.00 property damage and \$1,000,000.00 personal liability to insure adequate payment for any damage caused by his operations.

The contractor shall, prior to the start of work, file with the Tuscola County Road Commission a certificate of Workmen's Compensation Insurance. The attached certificate of insurance is required for the successful bidder or bidders.

NON-COMPLIANCE WITH PROJECT SPECIFICATION PROVISIONS:

Any variation from the specifications of the project herein without written approval from the Tuscola County Road Commission and/or its authorized representative may result in, at the discretion of the Road Commission, the voiding and/or canceling of the acceptance of any bid and/or contract, resulting from this project.

The Board reserves the right to accept or reject any or all proposals and to re-advertise or to accept the proposal, that in their opinion, is in the best interest of Tuscola County.

Attachments:

1. Bid Tab
2. Agreement
3. Tuscola County Right of Way Permit
4. Title IV and VI Compliance
5. Tuscola County Road Commission Maintaining Traffic
6. Maintaining Traffic Typical – M0150A
7. Safety Edge Standard Detail R-110
8. Clifford Road Map Transition Locations (to be field marked by Engineer)
9. Special Provision 20SP-501A-01 – Sampling Asphalt Binder on Local Agency Project
10. Special Provision 20SP-501F-01 – Recycled Hot Mix Asphalt Mixture on Local Agency Projects
11. Special Provision 20SP-501I-01 – Acceptance of Hot Mix Asphalt Mixture on Local Agency Projects

Bid Letting #1

Bid Number	Road Name	From _____	To _____	Length (Miles)	Width (Ft)	Township
1	Leix Rd.	O'Brien	M-46	2.00	22	Primary

<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
165# Bit Mix (2 Lifts)	4,900	Tons
Approach Match	90	Tons
Mainline Thickness		
23A Shoulder Gravel	1,400	Tons

<u>Unit Price</u>	<u>Total Price</u>
Total:	

- * Must Coordinate with Crush & Shape Contractor
- * Safety Edge to be installed as per MDOT Standard Plan R-110-B (see spec)

2	Clifford Rd.	M-24	Silverwood	2.88	22	Primary
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
165# Bit Mix	3,175	Tons
Approach Match	120	Tons
Mainline Thickness		
23A Shoulder Gravel	2,000	Tons
Butt Joints	2	Each
Monument Rings	1	Each

<u>Unit Price</u>	<u>Total Price</u>
Total:	

- * Must Coordinate with Railroad Crossing Upgrade
- * Must Coordinate with Safety Grant Project: See attached plan for transitions

3	Millington Rd.	Edwards	Willits	2.00	22	Primary
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
110# Scratch Course	1,450	Tons
23A Shoulder Gravel	1,425	Tons
Butt Joints	4	Each
Cold Milling 1.0" Depth Full Width	900	Syd

<u>Unit Price</u>	<u>Total Price</u>
Total:	

- * Cold Milling @ Bridge Deck Structure #10455

4	Shabbona Rd.	Dodge	Keilitz	1.01	22	Ellington
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
180# Bit Mix	1,200	Tons
23A Shoulder Gravel	600	Tons

<u>Unit Price</u>	<u>Total Price</u>
Total:	

5	Mushroom Rd.	Crawford	Lamton	1.00	21	Kingston
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
220# Bit Mix	1,400	Tons
23A Shoulder Gravel	675	Tons
Butt Joints	2	Each

<u>Unit Price</u>	<u>Total Price</u>
Total:	

- * Wedging as Requested

6	Rossman Rd.	Lee Hill	Murray	0.49	21	Wells
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
165# Bit Mix	550	Tons
23A Shoulder Gravel	350	Tons
Butt Joints	1	Each

<u>Unit Price</u>	<u>Total Price</u>
Total:	

7	Froede Rd.	M-46	Rossman	0.97	21	Wells
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<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
220# Bit Mix	1,425	Tons
23A Shoulder Gravel	650	Tons
Butt Joints	2	Each

<u>Unit Price</u>	<u>Total Price</u>
Total:	

* Wedging as Requested

8	Watertown Twp. Paving			0.70	22	Watertown
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Edwards Rd. Millington S. to End of Pave; Washington St. Hemlock to Fostoria; Lincoln St. Maple to Fostoria

<u>Item</u>	<u>Quantity</u>	<u>Unit</u>
180# Bit Mix	960	Tons
23A Shoulder Gravel	500	Tons
Butt Joints	1	Each

<u>Unit Price</u>	<u>Total Price</u>
Total:	

Grand Total: _____

AGREEMENT

TUSCOLA COUNTY ROAD COMMISSION – 1733 S. MERTZ ROAD, CARO, MI 48723
PAGE 1 OF 1

This agreement made this _____ day of _____, 20_____
by and between the Board of Tuscola County Road Commissioners and _____
_____.

1. _____ hereby agrees to undertake the following work
in the status of an independent contractor performing the following job:

_____.

2. Said contractor, _____, shall at all
times exercise extreme care and shall assume any and all liability for property damage or bodily
injury resulting from the above operation by this employees, agents, assigns, sub-contractors
and anyone else acting under his control or direction; and will indemnify, hold harmless and
defend the Tuscola County Road Commission, its Commissioners or employees from any and all
claims for property damage or bodily injury arising out of this Agreement.

3. Said contractor, _____, while
engaged in said job shall maintain and furnish certificates of insurance, naming the Tuscola
County Road Commission and Commissioners as an additional insured under the policy, with
policy limits of \$500,000/\$1,000,000 for property damage and bodily injury, and shall furnish
the Tuscola County Road Commission copies of said certificates of insurance prior to
commencing any work on said project.

Additionally, said contractor, _____, shall furnish
prior to start of said job with the Board of Tuscola County Road Commissioners, a policy of
insurance certifying he carries and has in effect worker's compensation insurance on all those
required to be covered under Michigan law.

4. The address of the Board of Tuscola County Road Commissioners is 1733 S, Mertz Rd., Caro, MI
48723.

Witnessed:

Board of Tuscola County Road Commissioners

Contractor

Contractor bid will not be accepted unless the enclosed Agreement is Signed and Returned with you bid.

TUSCOLA COUNTY ROAD COMMISSION
Right - of - Way Permit Worksheet

DATE: _____

Applicant/Property Owner:

Contractor:

Applicant Signature
Phone: _____

Contractor Signature
Phone: _____

Project Locations:

BETWEEN

DISTANCE FROM

Township: _____

Section: _____

TYPE OF WORK:

Driveway: Residential _____ Farm _____ Commercial _____

Special Use: Utility _____ Type _____

Misc.: _____

REVIEWER'S RECOMMENDATIONS: _____

Reviewer's Signature: _____

Flagged: _____

TUSCOLA COUNTY ROAD COMMISSION

TITLE IV COMPLIANCE

APPENDIX A

During the performance of this contract, the contractor, for itself, its assignees, and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. Compliance with Regulations: The contractor shall comply with the Regulations relative to non-discrimination in Federally-assisted programs of the Department of Transportation, Title 49, code of Federal Regulations, Part 21 as they may be amended from time to time, (hereinafter referred to as the Regulations), which are herein incorporated by reference and made a part of this contract.
2. Non-discrimination: The contractor, with regard to the work performed by it during the contract, shall not discriminate on the grounds of race, color, or national origin in the selection and retention of subcontractors, including procurements of materials and leases of equipment.
3. The contractor shall not participate either directly or indirectly in the discrimination prohibited by section 21.5 of the Regulation, including employment practices when the contractor covers a program set forth in Appendix B of the Regulations.
4. Solicitations for Subcontracts, Including Procurements of Materials and Equipment: In all solicitations either by competitive bidding or negotiation made by the contractor for work to be performed under a subcontract, including procurements of materials or leases of equipment, each potential subcontractor or supplier shall be notified by the contractor of the contractor's obligations under this contract and the Regulations relative to non-discrimination on the grounds of race, color, or national origin.
5. Information and Reports: The contractor shall provide all information and reports required by the Regulations, or directives issued pursuant thereto, and shall permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the Tuscola County Road Commission to be pertinent to ascertain compliance with such Regulations or directives. Where any information required of a contractor is in the exclusive possession of another who fails or refuses this information, the contractor shall so certify to the State highway department, or the Federal Highway Administration as appropriate, and shall set forth what efforts it has made to obtain the information.
6. Sanctions for Non-compliance: In the event of the contractor's non-compliance with the non-discrimination provisions of this contract, the Tuscola County Road Commission Shall Impose such contract sanctions as it or the Federal Highway Administration may determine to be appropriate, including, but not limited to:
 - a) Withholding of payments to the contractor under the contract until the contractor complies, and/or
 - b) Cancellation, termination, or suspension of the contract, in whole or in part.
7. Incorporation of Provisions: The contractor shall Include the provisions of paragraphs (1) through (6) in every subcontract, including procurement of materials and leases of equipment, unless exempt by the Regulations, or directives Issues pursuant thereto. The contractor shall take such action with respect to any subcontract or procurement as the Tuscola County Road Commission may direct as a means of enforcing such provisions including sanctions for noncompliance: Provided, however, that, in the event u contractor becomes involved in, or is threatened with, litigation with a subcontractor or supplier as a result of such direction, the contractor may request the Tuscola County Road Commission to enter into such litigation to protect the interests of the County, and, in addition, the contractor may request the State highway department to enter into such litigation to protect the interests of the State and/or the United States to enter into such litigation to protect the interests of the United States.

"The TUSCOLA COUNTY ROAD COMMISSION, in accordance with Title VI of the Civil Rights Act of 1964, 78-252, 42 U.S.C. 2000d-222d-4, the Civil Rights Act of 1987, P.L. 100-259, and Title 49, Code of Federal Regulations, Department of Transportation, subtitle A, Office of the Secretary, Part 21, Non-discrimination in federally assisted programs of the Department of Transportation issued pursuant to such Act, hereby notifies all bidders that it will affirmatively insure that in any contract entered into pursuant to this advertisement, Disadvantaged Business Enterprise firms will be afforded full opportunity to submit bids in response to this invitation and will not be discriminated against on the grounds of Race, Color, Sex, Age, National Origin, or Handicap in consideration for an award. For additional compliance information, please see Appendix A."

SPECIAL PROVISION FOR
MAINTAINING TRAFFIC

TUSCOLA COUNTY ROAD COMMISSION – 1733 S. MERTZ ROAD, CARO, MI 48723

PAGE 1 OF 1

GENERAL

Traffic shall be maintained in accordance with Sections 812 and 922 of the 2020 Michigan Department of Transportation (MDOT) Standard Specifications for Construction, including any Supplemental Specifications, and as herein specified.

CONSTRUCTION INFLUENCE AREA

The construction influence area (CIA) shall consist of the width of the project right-of-way from 3,500 feet before the project P.O.B. to 3,500 feet beyond the project P.O.E. and 500 feet in all directions along all crossroads.

TRAFFIC CONTROL DEVICES

All traffic control devices and their usage shall conform to the Michigan Manual on Uniform Traffic Control Devices (MMUTCD), 2011 edition as amended, and as herein specified.

Sign covers shall be placed over existing regulatory, warning and construction signs that are not applicable during construction.

Signing for a lane closure shall be according to attached MDOT Maintaining Traffic Typical Figure M0150a. The use of the speed limit signs, R 2-1, will be as needed.

Sheeting shall conform to section 922.02B of the 2020 Standard Specifications for Construction. Engineer grade reflective sheeting must meet the requirements for ASTM D 4956 Type I engineer grade sheeting.

TRAFFIC RESTRICTIONS

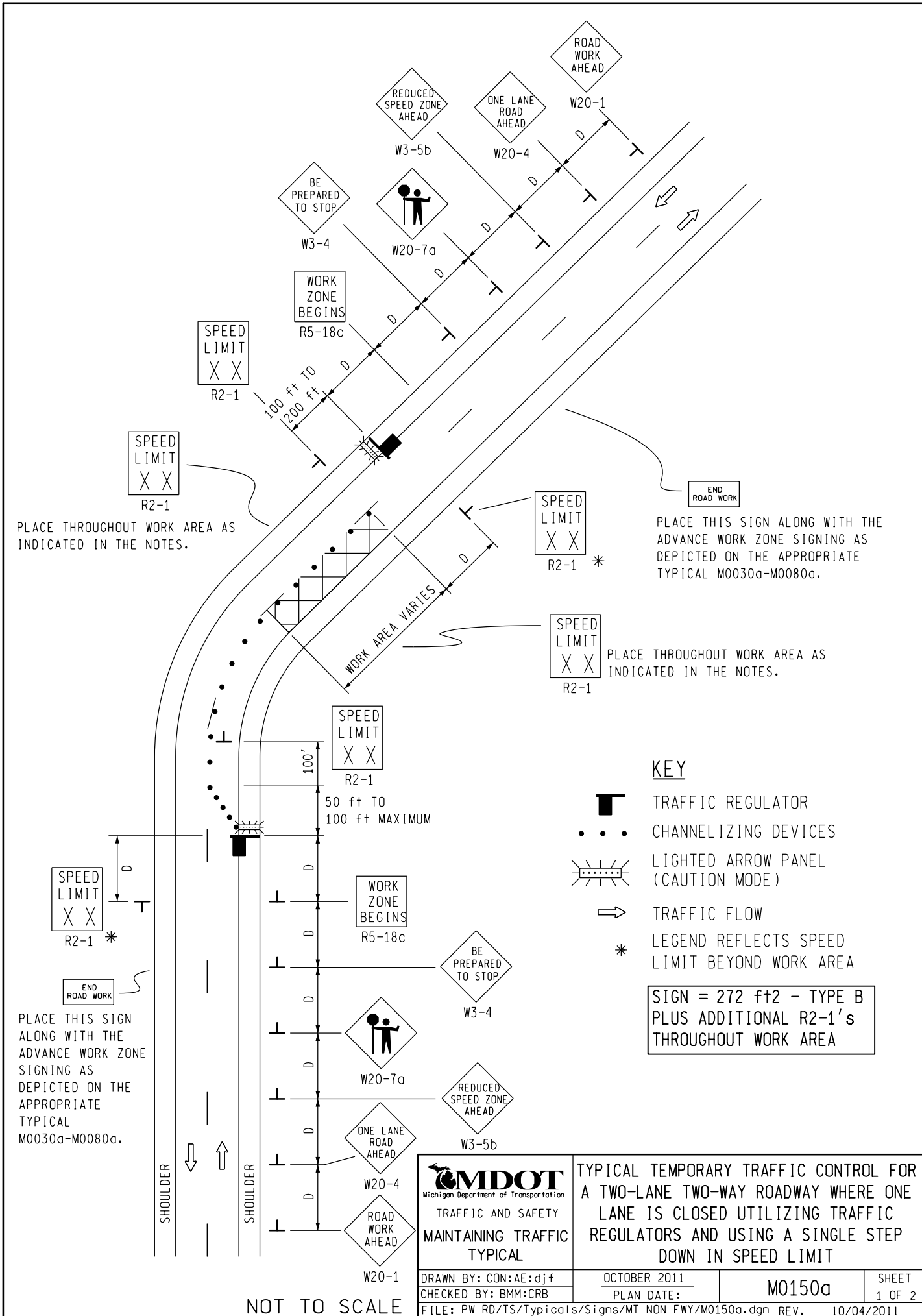
Work shall be conducted during daylight hours only. No work shall be conducted on Sundays unless approved by the Engineer.

The maximum distance between the traffic regulators shall be no more than 2 miles in length. All sequences of more than 2 miles in length will require written permission from the Engineer before proceeding.

PAYMENT

Payment for Maintaining Traffic shall be included in other Bid unit prices. There will be no separate payment for Maintaining Traffic.

Approved by Board 1/27/05 rev.1/17/07 rev.12/22/11 rev. 117/13








PLACE THROUGHOUT WORK AREA AS INDICATED IN THE NOTES.

PLACE THIS SIGN ALONG WITH THE ADVANCE WORK ZONE SIGNING AS DEPICTED ON THE APPROPRIATE TYPICAL M0030a-M0080a.

PLACE THROUGHOUT WORK AREA AS INDICATED IN THE NOTES.


KEY

-  TRAFFIC REGULATOR
-  CHANNELIZING DEVICES
-  LIGHTED ARROW PANEL (CAUTION MODE)
-  TRAFFIC FLOW
-  * LEGEND REFLECTS SPEED LIMIT BEYOND WORK AREA

SIGN = 272 ft x 2 - TYPE B PLUS ADDITIONAL R2-1's THROUGHOUT WORK AREA

PLACE THIS SIGN ALONG WITH THE ADVANCE WORK ZONE SIGNING AS DEPICTED ON THE APPROPRIATE TYPICAL M0030a-M0080a.

NOT TO SCALE

 Michigan Department of Transportation TRAFFIC AND SAFETY MAINTAINING TRAFFIC TYPICAL		TYPICAL TEMPORARY TRAFFIC CONTROL FOR A TWO-LANE TWO-WAY ROADWAY WHERE ONE LANE IS CLOSED UTILIZING TRAFFIC REGULATORS AND USING A SINGLE STEP DOWN IN SPEED LIMIT	
DRAWN BY: CON:AE:djf CHECKED BY: BMM:CRB	OCTOBER 2011 PLAN DATE:	M0150a	SHEET 1 OF 2
FILE: PW RD/TS/Typicals/Signs/MT NON FWY/M0150a.dgn REV. 10/04/2011			


NOTES

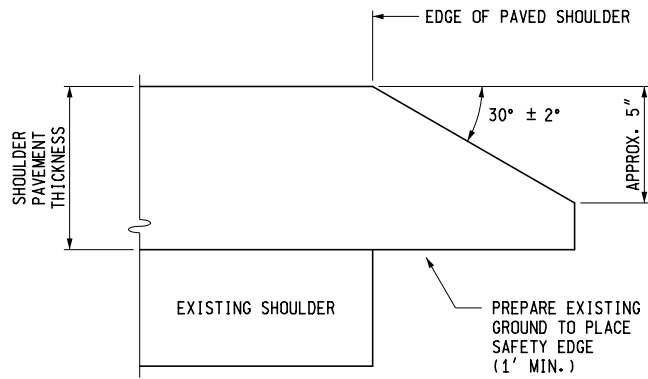
- 1H. D = DISTANCE BETWEEN TRAFFIC CONTROL DEVICES AND LENGTH OF LONGITUDINAL BUFFERS
SEE M0020a FOR "D" VALUES.
2. ALL NON-APPLICABLE SIGNING WITHIN THE CIA SHALL BE MODIFIED TO FIT CONDITIONS, COVERED OR REMOVED.
3. DISTANCES BETWEEN SIGNS, THE VALUES FOR WHICH ARE SHOWN IN TABLE D, ARE APPROXIMATE AND MAY NEED ADJUSTING AS DIRECTED BY THE ENGINEER.
- 3A. THE "WORK ZONE BEGINS" (R5-18c) SIGN SHALL BE USED ONLY IN THE INITIAL SIGNING SEQUENCE IN THE WORK ZONE. SUBSEQUENT SEQUENCES IN THE SAME WORK ZONE SHALL OMIT THIS SIGN AND THE QUANTITIES SHALL BE ADJUSTED APPROPRIATELY.
- 4A. THE MAXIMUM RECOMMENDED DISTANCE(S) BETWEEN CHANNELIZING DEVICES IN THE TAPER AREA(S) SHOULD BE 15 FEET AND SHOULD BE EQUAL IN FEET TO TWICE THE POSTED SPEED IN MILES PER HOUR IN THE PARALLEL AREA(S).
5. FOR OVERNIGHT CLOSURES, TYPE III BARRICADES SHALL BE LIGHTED.
6. WHEN CALLED FOR IN THE FHWA ACCEPTANCE LETTER FOR THE SIGN SYSTEM SELECTED, THE TYPE A WARNING FLASHER, SHOWN ON THE WARNING SIGNS, SHALL BE POSITIONED ON THE SIDE OF THE SIGN NEAREST THE ROADWAY.
7. ALL TEMPORARY SIGNS, TYPE III BARRICADES, THEIR SUPPORT SYSTEMS AND LIGHTING REQUIREMENTS SHALL MEET NCHRP 350 CRASHWORTHLY REQUIREMENTS STIPULATED IN THE CURRENT EDITION OF THE MICHIGAN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, THE CURRENT EDITION OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION, THE STANDARD PLANS AND APPLICABLE SPECIAL PROVISIONS. ONLY DESIGNS AND MATERIALS APPROVED BY MDOT WILL BE ALLOWED.
9. ALL TRAFFIC REGULATORS SHALL BE PROPERLY TRAINED AND SUPERVISED.
- 9A. IN ANY OPERATION INVOLVING MORE THAN ONE TRAFFIC REGULATOR, ONE PERSON SHOULD BE DESIGNATED AS HEAD TRAFFIC REGULATOR.
10. ALL TRAFFIC REGULATORS' CONDUCT, THEIR EQUIPMENT, AND TRAFFIC REGULATING PROCEDURES SHALL CONFORM TO THE CURRENT EDITION OF THE MICHIGAN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (MMUTCD) AND THE CURRENT EDITION OF THE MDOT HANDBOOK ENTITLED "TRAFFIC REGULATORS INSTRUCTION MANUAL."
11. WHEN TRAFFIC REGULATING IS ALLOWED DURING THE HOURS OF DARKNESS, APPROPRIATE LIGHTING SHALL BE PROVIDED TO SUFFICIENTLY ILLUMINATE THE TRAFFIC REGULATOR'S STATIONS.
- 12E. THE MAXIMUM DISTANCE BETWEEN THE TRAFFIC REGULATORS SHALL BE NO MORE THAN 2 MILES IN LENGTH UNLESS RESTRICTED FURTHER IN THE SPECIAL PROVISIONS FOR MAINTAINING TRAFFIC. ALL SEQUENCES OF MORE THAN 2 MILES IN LENGTH WILL REQUIRE WRITTEN PERMISSION FROM THE ENGINEER BEFORE PROCEEDING.
13. WHEN INTERSECTING ROADS OR SIGNIFICANT TRAFFIC GENERATORS (SHOPPING CENTERS, MOBILE HOME PARKS, ETC.) OCCUR WITHIN THE ONE-LANE TWO-WAY OPERATION, INTERMEDIATE TRAFFIC REGULATORS AND APPROPRIATE SIGNING SHALL BE PLACED AT THESE LOCATIONS.
14. ADDITIONAL SIGNING AND/OR ELONGATED SIGNING SEQUENCES SHOULD BE USED WHEN TRAFFIC VOLUMES ARE SIGNIFICANT ENOUGH TO CREATE BACKUPS BEYOND THE W3-4 SIGNS.
15. THE HAND HELD (PADDLE) SIGNS REQUIRED BY THE MMUTCD TO CONTROL TRAFFIC WILL BE PAID FOR AS PART OF FLAG CONTROL.
- 16A. ADDITIONAL SPEED LIMIT SIGNS REFLECTING THE REDUCED SPEED SHALL BE PLACED AFTER EACH MAJOR CROSSROAD THAT INTERSECTS THE WORK AREA WHERE THE REDUCED SPEED IS IN EFFECT, AND AT INTERVALS ALONG THE ROADWAY SUCH THAT NO SPEED LIMIT SIGNS REFLECTING THE REDUCED SPEED ARE MORE THAN TWO MILES APART.
- 16B. WHEN REDUCED SPEED LIMITS ARE UTILIZED IN THE WORK AREA, ADDITIONAL SPEED LIMIT SIGNS RETURNING TRAFFIC TO ITS NORMAL SPEED SHALL BE PLACED BEYOND THE LIMITS OF THE REDUCED SPEED AS INDICATED.
- 16E. WHEN EXISTING SPEED LIMITS ARE REDUCED MORE THAN 10 MPH, THE SPEED LIMIT SHALL BE STEPPED DOWN IN NO MORE THAN 10 MPH INCREMENTS.
- 28E. THE TRAFFIC REGULATORS SHOULD BE POSITIONED AT OR NEAR THE SIDE OF THE ROAD SO THAT THEY ARE SEEN CLEARLY AT A MINIMUM DISTANCE OF 500 FEET. THIS MAY REQUIRE EXTENDING THE BEGINNING OF THE LANE CLOSURE TO OVERCOME VIEWING PROBLEMS CAUSED BY HILLS AND CURVES.

SIGN SIZES

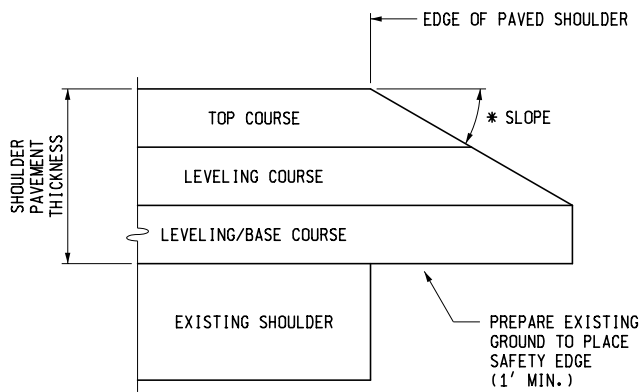
DIAMOND WARNING	- 48" x 48"
RECTANGULAR REGULATORY	- 48" x 60"
R5-18c REGULATORY	- 48" x 48"

NOT TO SCALE

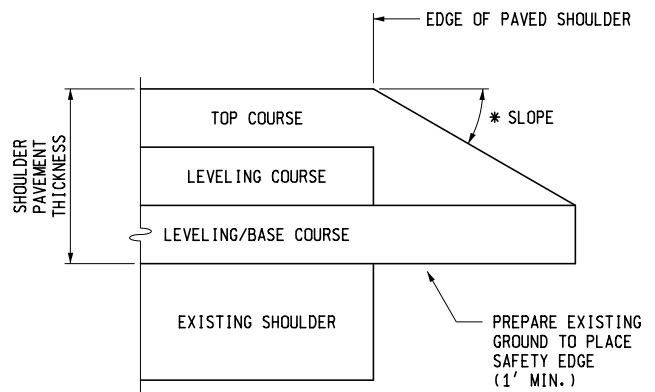
 TRAFFIC AND SAFETY MAINTAINING TRAFFIC TYPICAL	TYPICAL TEMPORARY TRAFFIC CONTROL FOR A TWO-LANE TWO-WAY ROADWAY WHERE ONE LANE IS CLOSED UTILIZING TRAFFIC REGULATORS AND USING A SINGLE STEP DOWN IN SPEED LIMIT	
DRAWN BY: CON:AE:djf	OCTOBER 2011	M0150a
CHECKED BY: BMM:CRB	PLAN DATE:	
FILE: PW RD/TS/Typicals/Signs/MT NON FWY/M0150a.dgn		SHEET 2 OF 2
REV. 10/04/2011		



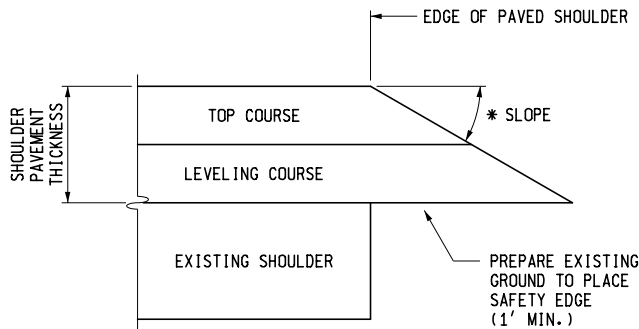
**SAFETY EDGE FOR CONCRETE PAVEMENT
OVERLAY**



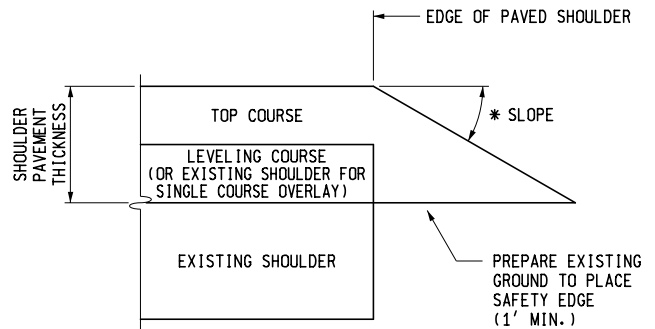
**CONFIGURATION 1 FOR
PAVEMENT THICKNESS GREATER THAN 5"**



**CONFIGURATION 2 FOR
PAVEMENT THICKNESS GREATER THAN 5"**



**CONFIGURATION 1 FOR
PAVEMENT THICKNESS 5" OR LESS**



**CONFIGURATION 2 FOR
PAVEMENT THICKNESS 5" OR LESS**

* THE RANGE FOR SLOPE IS:
29° MINIMUM
30° DESIRABLE
40° MAXIMUM

**SAFETY EDGE FOR HMA PAVEMENT
OVERLAY**



PREPARED
BY
DESIGN DIVISION

DRAWN BY: B.L.T.

CHECKED BY: W.K.P.

DEPARTMENT DIRECTOR
Paul C. Ajegba

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES

APPROVED BY: _____
DIRECTOR, BUREAU OF DEVELOPMENT

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN FOR

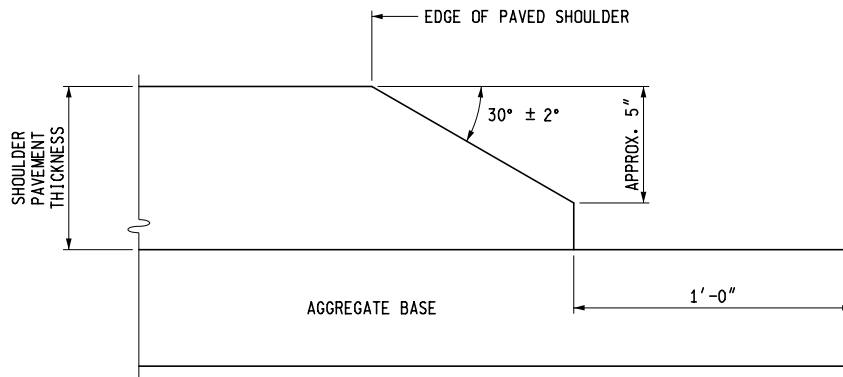
PAVEMENT SAFETY EDGE

F.H.W.A. APPROVAL

6-14-2021
PLAN DATE

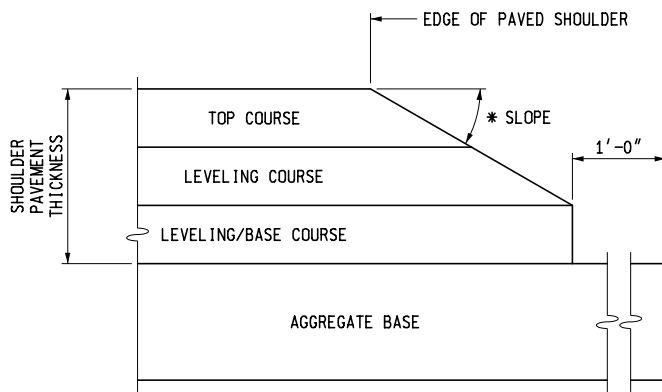
R-110-B

SHEET
1 OF 3

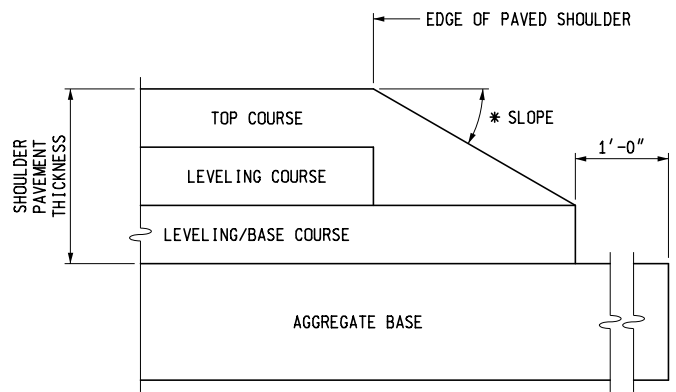


SAFETY EDGE FOR CONCRETE PAVEMENT

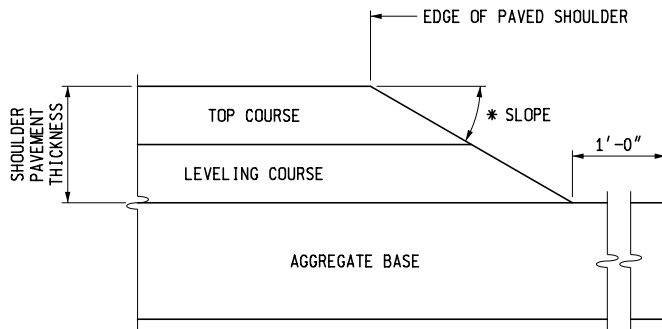
NEW CONSTRUCTION / RECONSTRUCTION



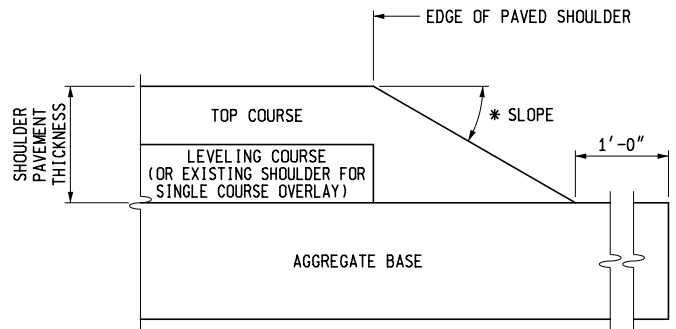
**CONFIGURATION 1 FOR
PAVEMENT THICKNESS GREATER THAN 5"**



**CONFIGURATION 2 FOR
PAVEMENT THICKNESS GREATER THAN 5"**



**CONFIGURATION 1 FOR
PAVEMENT THICKNESS 5" OR LESS**



**CONFIGURATION 2 FOR
PAVEMENT THICKNESS 5" OR LESS**

* THE RANGE FOR SLOPE IS:
29° MINIMUM
30° DESIREABLE
40° MAXIMUM

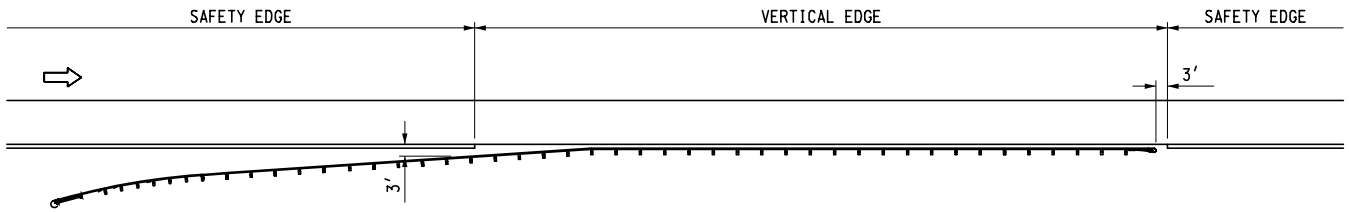
SAFETY EDGE FOR HMA PAVEMENT

NEW CONSTRUCTION / RECONSTRUCTION

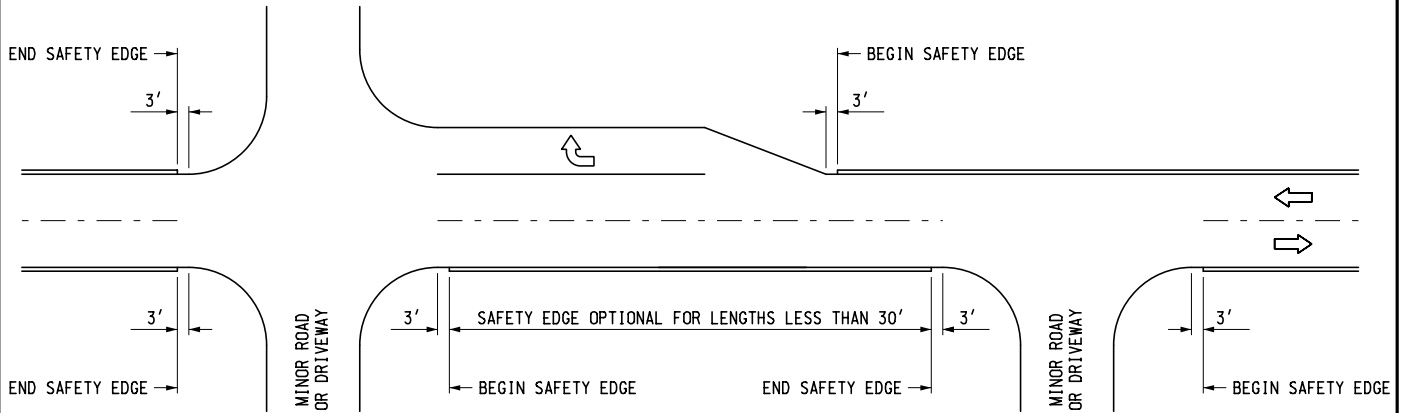
MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN FOR

PAVEMENT SAFETY EDGE

F.H.W.A. APPROVAL	6-14-2021 PLAN DATE	R-110-B	SHEET 2 OF 3
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SAFETY EDGE TREATMENT AT GUARDRAIL



SAFETY EDGE TREATMENT AT INTERSECTIONS AND DRIVEWAYS

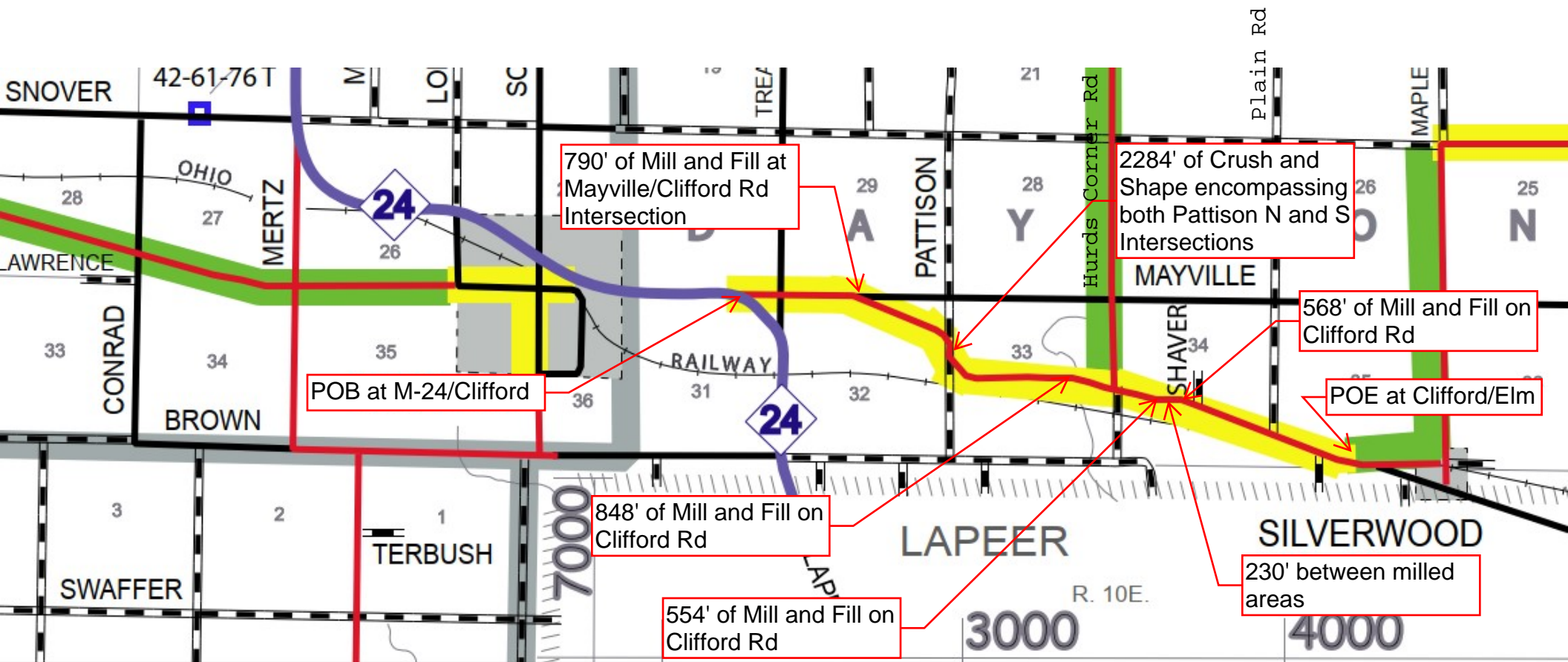
NOTES:

WHEN CALLED FOR, SAFETY EDGE ON FREEWAY OUTSIDE SHOULDERS WILL END PRIOR TO RAMP SHOULDER TRANSITIONS AND CONTINUE WHERE FULL MAINLINE SHOULDER RESUMES.

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN FOR

PAVEMENT SAFETY EDGE

	6-14-2021	R-110-B	SHEET
F.H.W.A. APPROVAL	PLAN DATE		3 OF 3



Mile Marker 0.00 POB(M-24/Clifford Rd Intersection) STA 0+00
 Mayville Intersection - Mill and Fill Mile 0.432 to 0.581 STA 22+81 to 30+69
 N and S Pattison Intersections - Crush and Shape Mile 1.147 to 1.580 STA 60+58 to 83+42
 Mill and Fill Mile 2.245 to 2.405 STA 118+51 to 126+99
 Mill and Fill Mile 2.563 to 2.669 STA 135+35 to 140+90
 Mill and Fill Mile 2.714 to 2.822 STA 143+29 to 148+98
 Mile Marker 4.048 at POE(Clifford Rd/Elm St Intersection) STA 213+76

HMA quantities are sufficient to pave only above areas and intersections being rerouted.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
SAMPLING ASPHALT BINDER ON LOCAL AGENCY PROJECTS

CFS:TRC

1 of 1

APPR:JWB:KPK:02-19-20
FHWA:APPR:02-19-20

a. Description. This work consists of the Contractor taking samples of the asphalt binder and delivering the samples to the Engineer prior to incorporation into the hot mix asphalt mixture.

b. Materials. For informational purposes, original samples of asphalt binder will be taken by the Contractor and delivered to the Engineer prior to incorporation into the mixture. The frequency of sampling will be determined by the Engineer.

The Contractor must certify in writing that the materials used in the HMA mixture are from the same source as the materials used in developing the HMA mixture design and the bond coat is from an approved supplier as stated in the *Material Quality Assurance Procedures Manual*.

c. Construction. None specified.

d. Measurement and Payment. The cost of obtaining and delivering the samples to the Engineer will be included in the hot mix asphalt (HMA) pay items in the contract.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
RECYCLED HOT MIX ASPHALT MIXTURE ON LOCAL AGENCY PROJECTS

CFS:KPK

1 of 2

APPR:JWB:CJB:02-26-20
FHWA:APPR:03-02-20

Add the following subsection to subsection 501.02.A.2 of the Standard Specifications for Construction.

- c. **Reclaimed Asphalt Pavement (RAP) and Binder Grade Selection.** The method for determining the binder grade in HMA mixtures incorporating RAP is divided into three categories designated Tier 1, Tier 2 and Tier 3. Each tier has a range of percentages that represent the contribution of the RAP binder toward the total binder, by weight. The tiers identified below apply to HMA mixtures with the following exception: Superpave mixture types EML, EML High Stress, EMH, EMH High Stress, and EH, EH High Stress used as leveling or top course must be limited to a maximum of 27 percent RAP binder by weight of the total binder in the mixture.

Recycled materials may be used as a substitute for a portion of the new materials required to produce HMA mixtures in accordance with contract.

- **Tier 1 (0% to 17% RAP binder by weight of the total binder in the mixture).** No binder grade adjustment is made to compensate for the stiffness of the asphalt binder in RAP.
- **Tier 2 (18% to 27% RAP binder by weight of the total binder in the mixture).** For all mixtures no binder grade change will occur in Tier 2 for all shoulder and temporary road mixtures.

Ensure the required asphalt binder grade is at least one grade lower for the low temperature than the design binder grade required for the specified project mixture type. Lowering the high temperature of the binder one grade is optional. For example, if the design binder grade for the mixture type is PG 58-22, the required grade for the binder in the HMA mixture containing RAP would be a PG 52-28 or a PG 58-28.

For Marshall Mixes, no binder grade change will be required when Average Daily Traffic (ADT) is above 7000 or Commercial Average Daily Traffic (CADT) is above 700. No binder grade change will occur for EL mixtures used as leveling or top course.

The asphalt binder grade can also be selected using a blending chart for high and low temperatures. Supply the blending chart and the RAP test data used in determining the binder selection according to *AASHTO M323*.

- **Tier 3 ($\geq 28\%$ RAP binder by weight of the total binder in the mixture).** The binder grade for the asphalt binder is selected using a blending chart for high and low temperatures per *AASHTO M323*. Supply the blending chart and the RAP test data

used in determining the binder selection.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
ACCEPTANCE OF HOT MIX ASPHALT MIXTURE ON LOCAL AGENCY PROJECTS

CFS:KPK

1 of 7

APPR:CJB:JWB:02-26-20
FHWA:APPR:03-13-20

a. Description. This special provision provides sampling and testing requirements for local agency projects using the roller method and the nuclear density gauge testing. Provide the hot mix asphalt (HMA) mixture in accordance with the requirements of the standard specifications, except where modified herein.

b. Materials. Provide aggregates, mineral filler (if required), and asphalt binder to produce a mixture proportioned within the master gradation limits shown in the contract, and meeting the uniformity tolerance limits in Table 1.

Table 1: Uniformity Tolerance Limits for HMA Mixtures

Parameter		Top and Leveling Course		Base Course		
Number	Description	Range 1 (a)	Range 2	Range 1 (a)	Range 2	
1	% Binder Content	-0.30 to +0.40	±0.50	-0.30 to +0.40	±0.50	
2	% Passing	# 8 and Larger Sieves	±5.0	±8.0	±7.0	±9.0
		# 30 Sieve	±4.0	±6.0	±6.0	±9.0
		# 200 Sieve	±1.0	±2.0	±2.0	±3.0
3	Crushed Particle Content (b)	Below 10%	Below 15%	Below 10%	Below 15%	
a. This range allows for normal mixture and testing variations. The mixture must be proportioned to test as closely as possible to the Job-Mix-Formula (JMF).						
b. Deviation from JMF.						

Parameter number 2 as shown in Table 1 is aggregate gradation. Each sieve will be evaluated on one of the three gradation tolerance categories. If more than one sieve is exceeding Range 1 or Range 2 tolerances, only the one with the largest exceedance will be counted as the gradation parameter.

The master gradation should be maintained throughout production; however, price adjustments will be based on Table 1. Aggregates which are to be used in plant-mixed HMA mixtures must not contain topsoil, clay, or loam.

c. Construction. Submit a Mix Design and a JMF to the Engineer. Do not begin production and placement of the HMA until receipt of the Engineer's approval of the JMF. Maintain the binder content, aggregate gradation, and the crushed particle content of the HMA mixture within the Range 1 uniformity tolerance limits in Table 1. For mixtures meeting the definition of top or leveling course, field regress air void content to 3.5 percent with liquid asphalt cement unless specified otherwise on HMA application estimate. For mixtures meeting the definition of base course, field regress air void content to 3.0 percent with liquid asphalt cement unless specified

otherwise on HMA application estimate.

Ensure all persons performing Quality Control (QC) and Quality Assurance (QA) HMA field sampling are "Local Agency HMA Sampling Qualified" samplers. At the pre-production or preconstruction meeting, the Engineer will determine the method of sampling to be used. Ensure all sampling is done in accordance with *MTM 313 (Sampling HMA Paving Mixtures)* or *MTM 324 (Sampling HMA Paving Mixtures Behind the Paver)*. Samples are to be taken from separate hauling loads.

For production/mainline type paving, obtain a minimum of two samples, each being 20,000 grams, each day of production, for each mix type. The Engineer will sample and maintain possession of the sample. Sampling from the paver hopper is prohibited. Each sample will be divided into two 10,000 gram parts with one part being for initial testing and the other part being held for possible dispute resolution testing. Obtain a minimum of three samples for each mix type regardless of the number of days of production.

Obtain samples that are representative of the day's paving. Sample collection is to be spaced throughout the planned tonnage. One sample will be obtained in the first half of the tonnage and the second sample will be obtained in the second half of the tonnage. If planned paving is reduced or suspended, when paving resumes, the remaining sampling must be representative of the original intended sampling timing.

Ensure all persons performing testing are Bit Level One certified or Bit QA/QC Technician certified.

Ensure daily test samples are obtained, except, if the first test results show that the HMA mixture is in specification, the Engineer has the option of not testing additional samples from that day.

At the pre-production or preconstruction meeting, the Engineer and Contractor will collectively determine the test method for measuring asphalt content (AC) using *MTM 319 (Determination of Asphalt Content from Asphalt Paving Mixtures by the Ignition Method)* or *MTM 325 (Quantitative Extraction of Bitumen from HMA Paving Mixtures)*. Back calculation will not be allowed for determining asphalt content.

Ensure all labs performing local agency acceptance testing are qualified labs per the *HMA Production Manual and the Michigan Quality Assurance Procedures Manual*, and participate in the MDOT round robin process, or they must be *AASHTO Materials Reference Laboratory (AMRL)* accredited for *AASHTO T30* or *T27*, and *AASHTO T164* or *T308*. Ensure on non-National Highway System (NHS) routes, Contractor labs are made available, and may be used, but they must be qualified labs as previously stated. Contractor labs may not be used on NHS routes. Material acceptance testing will be completed by the Engineer within 14 calendar days, except holidays and Sundays, for projects with less than 5,000 tons (plan quantity) of HMA and within 7 calendar days, except holidays and Sundays, for projects with 5,000 tons (plan quantity) or more of HMA, after the Engineer has obtained the samples. QA test results will be provided to the Contractor after the Engineer receives the QC test results. Failure on the part of the Engineer or the laboratory to provide QA test results within the specified time frame does not relieve the Contractor of their responsibility to provide an asphalt mix within specifications.

The correlation procedure for ignition oven will be established as follows. Asphalt binder content based on ignition method from *MTM 319*. Gradation (*ASTM D5444*) and Crushed particle content (*MTM 117*) based on aggregate from *MTM 319*. The incineration temperature will be established

at the pre-production meeting. The Contractor will provide a laboratory mixture sample to the acceptance laboratory to establish the correction factor for each mix. Ensure this sample is provided to the Engineer a minimum of 14 calendar days prior to production.

For production/mainline type paving, the mixture may be accepted by visual inspection up to a quantity of 500 tons per mixture type, per project (not per day). For non-production type paving defined as driveways, approaches, and patching, visual inspection may be allowed regardless of the tonnage.

The mixture will be considered out-of-specification, as determined by the acceptance tests, if for any one mixture, two consecutive tests per parameter, (for Parameter 2, two consecutive aggregate gradations on one sieve) are outside Range 1 or Range 2 tolerance limits. If a parameter is outside of Range 1 tolerance limits and the second consecutive test shows that the parameter is outside of Range 2, then it will be considered to be a Range 1 out-of-specification. Consecutive refers to the production order and not necessarily the testing order. Out-of-specification mixtures are subject to a price adjustment per the Measurement and Payment section of this special provision.

Contractor operations will be suspended when the mixture is determined to be out-of-specification, but contract time will continue to run. The Engineer may issue a Notice of Non-Compliance with Contract Requirements (Form 1165), if the Contractor has not suspended operations and taken corrective action. Submit a revised JMF or proposed alterations to the plant and/or materials to achieve the JMF to the Engineer. Effects on the Aggregate Wear Index (AWI) and mix design properties will be taken into consideration. Production and placement cannot resume until receipt of the Engineer's approval to proceed.

Pavement in-place density will be measured using one of two approved methods. The method used for measuring in-place density will be agreed upon at a pre-production or preconstruction meeting.

Pavement in-place density tests will be completed by the Engineer during paving operations and prior to traffic staging changes. Pavement in-place density acceptance testing will be completed by the Engineer prior to paving of subsequent lifts and being open to traffic.

Option 1 - Direct Density Method

Use of a nuclear density gauge requires measuring the pavement density using the Gmm from the JMF for the density control target. The required in-place density of the HMA mixture must be 92.0 to 98.0 percent of the density control target. Nuclear density testing and frequency will be in accordance with the *MDOT Density Testing and Inspection Manual*.

Option 2 - Roller Method

The Engineer may use the Roller Method with a nuclear or non-nuclear density gauge to document achieving optimal density as discussed below.

Use of the density gauge requires establishing a rolling pattern that will achieve the required in-place density. The Engineer will measure pavement density with a density gauge using the Gmm from the JMF for the density control target.

Use of the Roller Method requires developing and establishing density frequency curves, and

meeting the requirements of Table 2. A density frequency curve is defined as the measurement and documentation of each pass of the finished roller until the in-place density results indicate a decrease in value. The previous recording will be deemed the optimal density. The Contractor is responsible for establishing and documenting an initial or QC rolling pattern that achieves the optimal in-place density. When the density frequency curve is used, the Engineer will run and document the density frequency curve for each half day of production to determine the number of passes to achieve the maximum density. Table 5, located at the end of this special provision, can be used as an aid in developing the density frequency curve. The Engineer will perform density tests using an approved nuclear or non-nuclear gauge per the manufacturer's recommended procedures.

Table 2: Minimum Number of Rollers Recommended Based on Placement Rate

Average Laydown Rate, Square Yards per Hour	Number of Rollers Required (a)	
	Compaction	Finish
Less than 600	1	1 (b)
601 - 1200	1	1
1201 - 2400	2	1
2401 - 3600	3	1
3601 and More	4	1

a. Number of rollers may increase based on density frequency curve.
b. The compaction roller may be used as the finish roller also.

After placement, roll the HMA mixture as soon after placement as the roller is able to bear without undue displacement or cracking. Start rolling longitudinally at the sides of the lanes and proceed toward the center of the pavement, overlapping on successive trips by at least half the width of the drum. Ensure each required roller is 8 tons minimum in weight unless otherwise approved by the Engineer.

Ensure the initial breakdown roller is capable of vibratory compaction and is a maximum of 500 feet behind the paving operations. The maximum allowable speed of each roller is 3 miles per hour (mph) or 4.5 feet per second. Ensure all compaction rollers complete a minimum of two complete rolling cycles prior to the mat temperature cooling to 180 degrees Fahrenheit (F). Continue finish rolling until all roller marks are eliminated and no further compaction is possible. The Engineer will verify and document that the roller pattern has been adhered to. The Engineer can stop production when the roller pattern is not adhered to.

d. Measurement and Payment. The completed work, as described, will be measured and paid for using applicable pay items as described in subsection 501.04 of the Standard Specifications for Construction, or the contract, except as modified below.

Base Price. Price established by the Department to be used in calculating incentives and adjustments to pay items and shown in the contract.

If acceptance tests, as described in section c. of this special provision, show that a Table 1 mixture parameter exceeds the Range 1, but not the Range 2, tolerance limits, that mixture parameter will be subject to a 10 percent penalty. The 10 percent penalty will be assessed based on the acceptance tests only unless the Contractor requests that the 10,000 gram sample part retained for possible dispute resolution testing be tested. The Contractor has 4 calendar days from receipt

of the acceptance test results to notify the Engineer, in writing, that dispute resolution testing is requested. The Contractors QC test results for the corresponding QA test results must result in an overall payment greater than QA test results otherwise the QA tests will not be allowed to be disputed. The Engineer has 4 calendar days to send the dispute resolution sample to the lab once dispute resolution testing is requested. The dispute resolution sample will be sent to an independent lab selected by the Local Agency, and the resultant dispute test results will be used to determine the penalty per parameter, if any. Ensure the independent lab is a MDOT QA/QC qualified lab or an AMRL HMA qualified lab. The independent lab must not have conflicts of interest with the Contractor or Local Agency. If the dispute testing results show that the mixture parameter is out-of-specification, the Contractor will pay for the cost of the dispute resolution testing and the contract base price for the material will be adjusted, based on all test result parameters from the dispute tests, as shown in Table 3 and Table 4. If the dispute test results do not confirm the mixture parameter is out-of-specification, then the Local Agency will pay for the cost of the dispute resolution testing and no price adjustment is required.

If acceptance tests, as described in section c. of this special provision, show that a Table 1 mixture parameter exceeds the Range 2 tolerance limits, the 10,000 gram sample part retained for possible dispute resolution testing will be sent, within 4 calendar days, to the MDOT Central Laboratory for further testing. The MDOT Central Laboratory's test results will be used to determine the penalty per mixture parameter, if any. If the MDOT Central Laboratory's results do not confirm the mixture parameter is out-of-specification, then no price adjustment is required. If the MDOT Central Laboratory's results show that the mixture is out-of-specification and the Engineer approves leaving the out-of-specification mixture in place, the contract base price for the material will be adjusted, based on all parameters, as shown in Table 3 and Table 4.

In the case that the Contractor disputes the results of the test of the second sample obtained for a particular day of production, the test turn-around time frames given would apply to the second test and there would be no time frame on the first test.

The laboratory (MDOT Central Laboratory or independent lab) will complete all Dispute Resolution testing and return test results to the Engineer, who will provide them to the Contractor, within 13 calendar days upon receiving the Dispute Resolution samples.

In all cases, when penalties are assessed, the penalty applies to each parameter, up to two parameters, that is out of specification.

Table 3: Penalty Per Parameter

Mixture Parameter out-of-Specification per Acceptance Tests	Mixture Parameter out-of-Specification per Dispute Resolution Test Lab	Price Adjustment per Parameter
No	N/A	None
Yes	No	None
	Yes	Outside Range 1 but not Range 2: decrease by 10%
		Outside Range 2: decrease by 25%

The quantity of material receiving a price adjustment is defined as the material produced from the time the first out-of-specification sample was taken until the time the sample leading to the first in-specification test was taken.

Each parameter of Table 1 is evaluated with the total price adjustment applied to the contract base price based on a sum of the two parameter penalties resulting in the highest total price adjustment as per Table 4. For example, if three parameters are out-of-specification, with two parameters outside Range 1 of Table 1 tolerance limits, but within Range 2 of Table 1 limits and one parameter outside of Range 2 of Table 1 tolerance limits and the Engineer approves leaving the mixture in place, the total price adjustment for that quantity of material is 35 percent.

Table 4: Calculating Total Price Adjustment

Cost Adjustment as a Sum of the Two Highest Parameter Penalties		
Number of Parameters Out-of-Specification	Range(s) Outside of Tolerance Limits of Table 1 per Parameter	Total Price Adjustment
One	Range 1	10%
	Range 2	25%
Two	Range 1 and Range 1	20%
	Range 1 and Range 2	35%
	Range 2 and Range 2	50%
Three	Range 1, Range 1 and Range 1	20%
	Range 1, Range 1 and Range 2	35%
	Range 1, Range 2 and Range 2	50%
	Range 2, Range 2 and Range 2	50%

Table 5: Density Frequency Curve Development

Tested by: _____ Date/Time: _____

Route/Location:		Air Temp:
Control Section/Job Number:		Weather:
Mix Type:	Tonnage:	Gauge:
Producer:	Depth:	Gmm:

Roller #1 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Roller #2 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Roller #3 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Summary: _____
